

# BH GMP-025

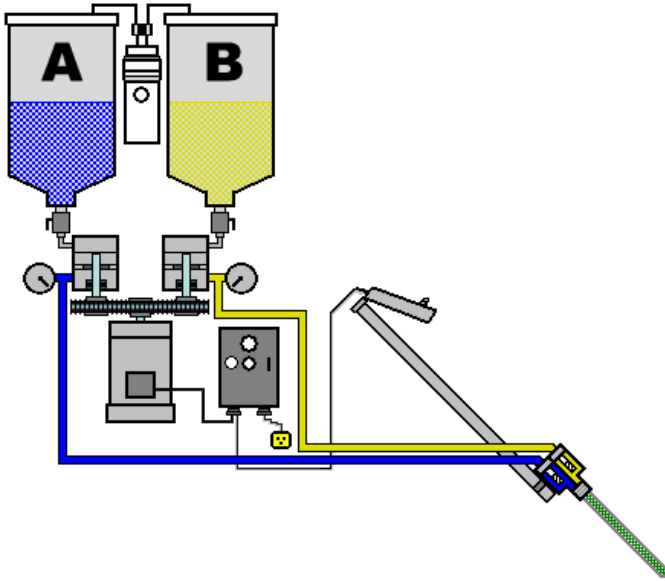
**SMALL VOLUME DISPENSING & MOLD FILLING OF  
TWO PART URETHANES, POLYUREAS & EPOXIES**



## FEATURES AND BENEFITS

- Uses AST GMP metering pump
- Adjustable flow rate
- Continuous flow up to .25 gpm
- Up to 3 gal. supply containers
- Fluid pressures up to 600 psi
- 1/4 HP 90 volt variable speed DC electric motor
- Viscosities up to 2,000 cps
- Manual or automatic dispense manifold
- Ratios from 1:1 to 3:1
- Handles non-abrasive materials

# PRODUCT SPECIFICATIONS



## APPLICATIONS

- SMALL VOLUME DISPENSING
- MOLD FILLING

## MATERIALS

- TWO PART URETHANES
- POLYUREAS
- EPOXIES

<b>MODEL</b>	BH GMP-025	<b>AIR DRYER</b>	Dessicant cartridge
<b>MACHINE TYPE</b>	Fixed ratio/metering/ dispensing GMP gear	<b>GAUGES</b>	(2) glycerin filled 1000 <b>psi</b>
<b>CONTINUOUS OUTPUT</b>	Up to 0.4 gallon per min.	<b>STANDARD CONTROLS</b>	On/Off; variable speed 12 OV.
<b>RATIO RANGE</b>	1:1 to 3:1	<b>SERVICES REQUIRED</b>	120 V/15 AH, 5 AMP 90 psi, 2 cfm
<b>VISCOSITY RANGE</b>	100 cps to 2,000 cps	<b>APPLICATORS</b>	AST hand held; automatic dual port manifold
<b>CONTAINERS</b>	2-1/2 gallons each side, stainless steel, 16 gauge	<b>MIXER</b>	Disposable, plastic, motionless
<b>MOTOR</b>	1/4 HP DC, 90 volt	<b>HOSES</b>	Teflon core braided stainless steel, 3/8" x 10'
<b>METERING PUMPS</b>	(2) heavy duty AST GMP gearotor™	<b>OPTIONS</b>	Heated tanks
<b>DIMENSIONS</b>	21" L x 21" W x 19" D, 100 lbs. empty, shipping weight 150 lbs.		
<b>FRAME</b>	1½" powder coated tubular steel		

**ADHESIVE SYSTEMS TECHNOLOGY CORP.**  
 9000 Science Center Drive, New Hope, MN 55428  
 Phone: 763-592-2060 • Fax: 763-592-2075  
 www.ast-corp.net • ast@ast-corp.net